





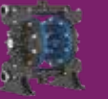








Arkad

Air-Operated Double
Diaphragm Pumps 2025



Product Overview

						
PP	•	•	•	•	•	•
PVDF+CF	•	•	•	•	•	•
POMc	•	•				
ALU				•	•	•
SS316		•	•	•	•	•
Fluid connections	¼" BSP	¾" BSP	½" BSP	½" BSP	¾" BSP	1" BSP
Air connection	4 mm	6 mm	6 mm	¼" BSP	¼" BSP	¼" BSP
Max flow rate	7 l/min	18 l/min	33 l/min	65 l/min	100 l/min	120 l/min
Max air pressure	6 bar	7 bar	7 bar	8 bar	8 bar	8 bar
Max delivery head	60 m	70 m	70 m	80 m	80 m	80 m
Max suction lift dry	3 m	3 m	4 m	4 m	4 m	4 m
Max suction lift wet	7 m	9 m	9.2 m	9.8 m	9.8 m	9.8 m
Max particle diameter	2 mm	2.5 mm	3 mm	3.5 mm	4 mm	4 mm
Noise level	78 dB	78 dB	90 dB	85 dB	90 dB	90 dB
Max viscosity	5,000 cps	10,000 cps	15,000 cps	20,000 cps	15,000 cps	25,000 cps
Displacement per stroke	15 cc	35 cc	80 cc	192 cc	400 cc	400 cc
Max cycle speed (Cycles per minute)	470 cpm	520 cpm	550 cpm	340 cpm	250 cpm	300 cpm

					
PP	•	•	•	•	•
PVDF+CF	•	•	•	•	•
POMc					
ALU	•	•	•	•	•
SS316	•	•	•	•	•
Fluid connections	1" BSP	1 ¼" BSP	1 ½" BSP DN40	2" BSP DN50	3" BSP DN80
Air connection	¼" BSP	¼" BSP	½" BSP	¾" BSP	¾" BSP
Max flow rate	190 l/min	220 l/min	300 l/min	650 l/min	880 l/min
Max air pressure	8 bar	8 bar	8 bar	8 bar	8 bar
Max delivery head	80 m	80 m	80 m	80 m	80 m
Max suction lift dry	4 m	4 m	4 m	4.5 m	5 m
Max suction lift wet	9.8 m	9.8 m	9.8 m	9.5 m	9.8 m
Max solid passing	7.5 mm	7.5 mm	8 mm	8.5 mm	12 mm
Noise level	90 dB	90 dB	95 dB	97 dB	95 dB
Max viscosity	35,000 cps	35,000 cps	40,000 cps	50,000 cps	55,000 cps
Displacement per stroke	964 cc	1,122 cc	2,278 cc	3,000 cc	7,000 cc
Max cycle speed (Cycles per minute)	197 cpm	196 cpm	133 cpm	220 cpm	125 cpm

SEKO's Arkad pumps are renowned for their flexibility in pumping difficult liquids at low pressure and flow.

The Arkad series of air-operated double diaphragm (AODD) pumps delivers exceptional versatility and performance across a wide range of chemical dosing and liquid transfer applications. With flow rates from 7 to 880 litres per minute, easily adjustable via intuitive controls, these pumps offer precise handling for everything from highly corrosive acids to high-viscosity paints, adhesives and abrasive slurries.

Engineered with no electrical components, Arkad pumps can be fully submerged without compromising performance. A broad selection of pump head sizes, materials and seal options ensures compatibility with even the most challenging fluids, making Arkad a reliable solution for demanding industrial environments.

Reliability

- 100% wet tested after final assembly; deadheading, priming and sealing
- All-plastic air system; strong and corrosion resistant in harsh environments
- Dry run without damaging the pump or system; seal-less design
- Serviceability: quickly and easily maintained without any special tools

Security

- Special air exhaust; designed to operate at low noise levels
- Fully submersible; can be immersed completely according to fluid compatibility
- All-bolted construction provides maximum leak resistance and safety



Features

- Variable flow rates; easy to adjust without sophisticated controls
- Portable and compact for multi-location use, optionally with trolley
- Able to handle liquids with solid particles; ideal for abrasive and viscous media
- Advanced air-management system; lube-free, non-stall, non-freeze
- Wide options for sizes and materials to fit a variety of conditions and chemical fluids
- Efficient performance; high flow rates thanks to optimal pump body design
- Self-priming dry up to five metres; suitable for suction lift applications
- Efficient air distribution design reduces air intake requirement
- Hydraulic connections can be configured to perfectly fit the destination plant

Arkad

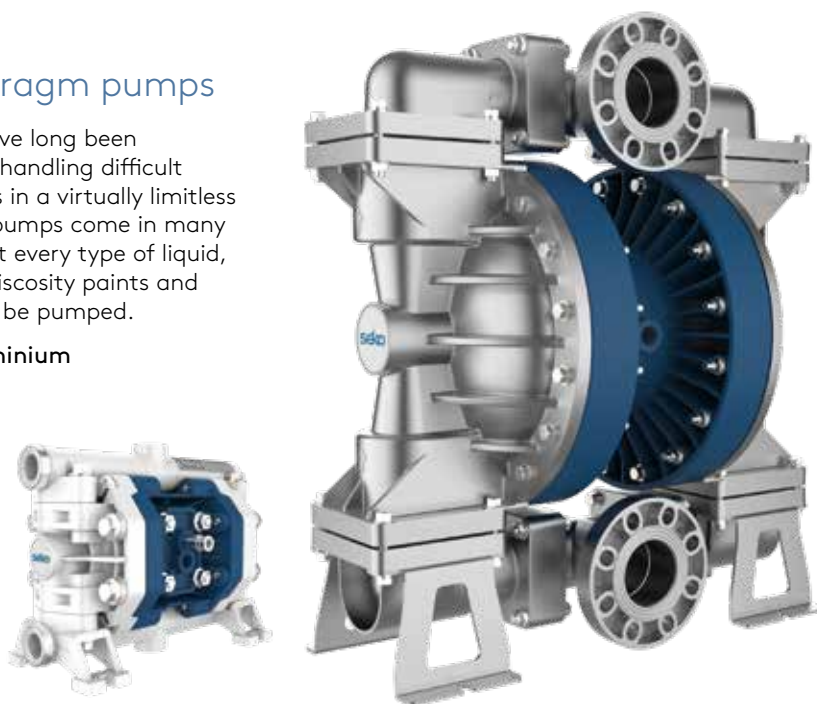
Air-Operated Double Diaphragm pumps

Air-operated double diaphragm pumps have long been recognised as the most flexible pumps for handling difficult liquids at relatively low pressures and flows in a virtually limitless range of applications. SEKO Arkad AODD pumps come in many sizes and materials of construction. Almost every type of liquid, from highly corrosive acids through high-viscosity paints and adhesives to food and drink products, can be pumped.

Made in PP, PVDF, SS316, POMc and Aluminium

Flow rate from 7 l/min to 880 l/min

Connection from 1/4" to 3"



Why choose Arkad?

Pump type	AODD	Centrifugal	Lobe	Gear	Screw	Peristaltic	Piston
Variable Flow & Head Control	✓	✓	✓	✓	!	!	✓
Deadhead Safely	✓	✓	!	!	!	!	!
Dry-running	✓	✗	✗	✗	✗	✗	✗
Dry Self-priming	✓	✗	✗	✓	✗	✓	!
No Mechanical Alignment	✓	✗	✗	✗	✗	✗	✗
No Electrical Installation	✓	✗	✗	✗	✗	✗	✗
Portability	✓	✓	!	!	!	✓	!
Submersible	✓	!	✗	✗	✗	✗	!
Seal-less	✓	!	!	!	!	!	!
Cavitation Tolerance	✓	✗	!	!	✓	!	!
Low Shear & Degradation	✓	✗	✓	✓	!	!	!

✓ = Suitable ! = Limitations ✗ = Not Recommended

Markets and Applications

Air-operated double diaphragm pumps are among the most versatile liquid transfer solutions on the market. They can be used in a variety of installations across countless applications, including:

- Agriculture
- Automotive
- Biodiesel
- Ceramic
- Chemical
- Food
- Galvanic
- Mechanical
- Mining
- Naval
- Petrochemical
- Oil & Gas
- Paint & Varnish
- Pharmaceutical & Cosmetic
- Printing Inks
- Pulp & Paper
- Textile & Leather
- Water Treatment

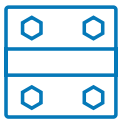
Features & benefits



Arkad's one-piece manifold is designed to ensure high performance with zero leakage risk, unlike traditional multi-piece manifold units.



Long-lasting diaphragm construction ensures consistent performance and extensive operating life



All-bolted design for an effective seal to extend leak-proof service



An unbalanced pilot spool precisely controls positioning of the main power spool to eliminate the risk of stalling and increase efficiency



Acetalic auto-lubricated shuttle and bushing ensure long lifespan



Special exhaust chamber with double silencer to expand diffusion passages, reduce icing and ensure low noise level. Moreover, the volume of air needed for correct operation is extremely low



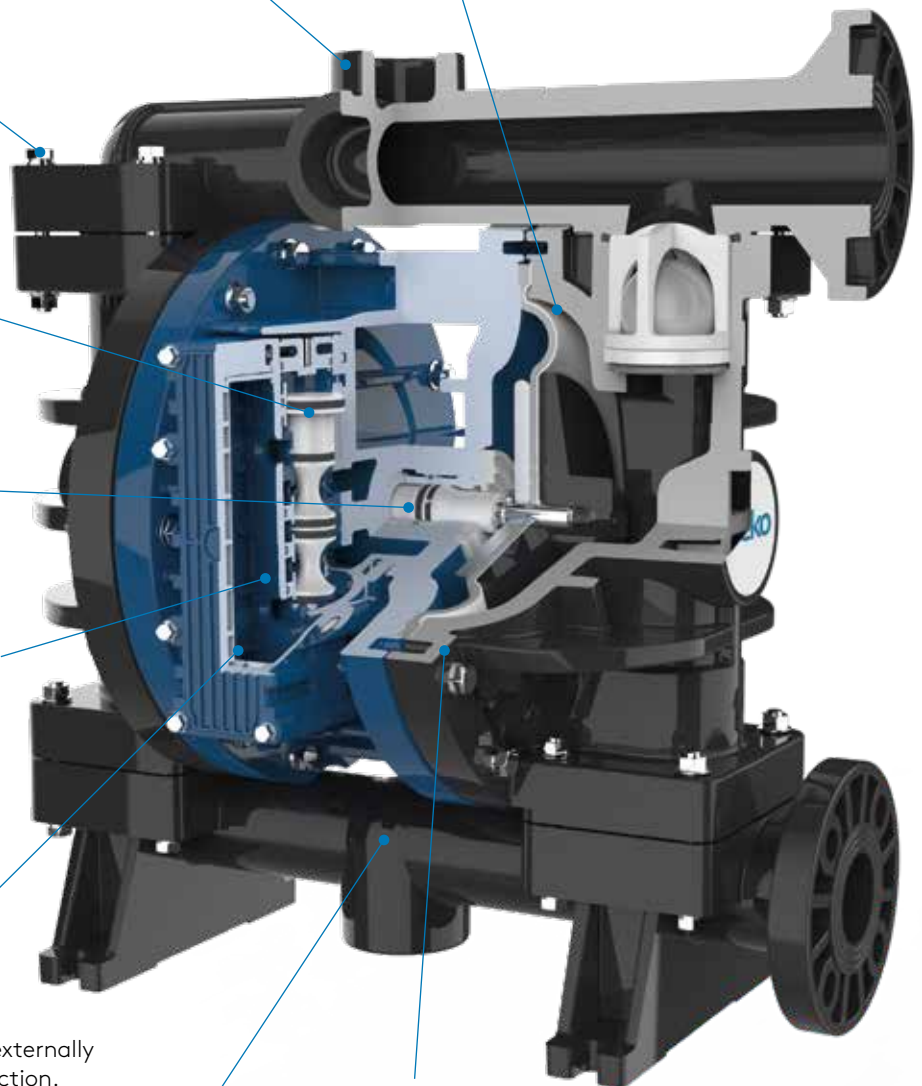
Pneumatic exchanger is externally accessible for quick inspection. Large valves increase maximum dry suction height



Special pinch clamping design to minimise wear and increase life of the diaphragm. Provides a uniform seal to avoid leakage.



Arkad's central block is made of PP rather than metal to ensure greater chemical compatibility, even in challenging environments



Materials - Pump Head



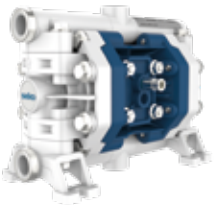
Polypropylene

Wide chemical compatibility.
General purpose.



PVDF+CF

Conductive PVDF: Strong
chemical resistance to acids.
High temperature resistance.
Groundable.



POMc

Acetal: Wide range of solvent and
hydrocarbons resistance. Good
level of abrasion resistance.



Aluminium

Wide range of solvent and
hydrocarbons resistance. Good
level of abrasion resistance.



SS316

Stainless steel 316: High level of
corrosion and abrasion resistance.

Interior Part Materials

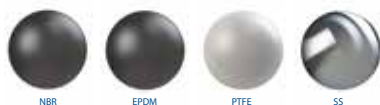
Diaphragm



NBR EPDM PTFE HYTREL SANTOPRENE

- **NBR** Good for petroleum-based fluids, water, oils, hydrocarbons and mild chemicals.
- **EPDM** OK with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.
- **PTFE** Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.
- **HYTREL** Good low-temperature properties. Good abrasion resistance.
- **SANTOPRENE** Widely used in general chemical delivery.

Ball check



NBR EPDM PTFE SS

- **NBR** Good for petroleum-based fluids, water, oils, hydrocarbons and mild chemicals.
- **EPDM** OK with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.
- **PTFE** Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.
- **SS** High level of corrosion and abrasion resistance. Good for viscous fluids.

Seat



POLYPROPYLENE PVDF ALUMINIUM SS PE

- **POLYPROPYLENE** Wide chemical compatibility. General purpose.
- **PVDF** Strong chemical resistance to acids. High temperature resistance.
- **ALUMINIUM** Wide range of solvent and hydrocarbons resistance. Good level of abrasion resistance.
- **SS** High level of corrosion and abrasion resistance.
- **PE** with high molecular weight. High level of abrasion resistance.

O-rings



FPM NBR EPDM PTFE

- **FPM** High heat resistance. Good resistance to aggressive chemicals and hydrocarbons.
- **NBR** Good for petroleum-based fluids, water, oils, hydrocarbons and mild chemicals.
- **EPDM** OK with caustic solutions, dilute acids, ketones and alcohols. Good abrasion resistance.
- **PTFE** Widest chemical compatibility, extreme corrosion resistance, non-adhesive, high heat resistance.

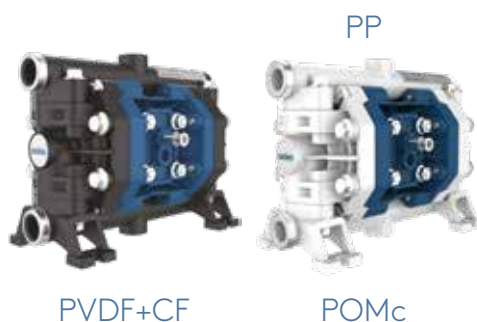
Arkad AODD key code

Model															
J	Pneumatic Double Diaphragm Pumps														
Type															
0	Standard configuration														
N	External control type, without solenoid valve														
Y	External control type, with solenoid valve														
	Series	Flow rate	Connections [BSPP]		Del head max	Max air pressure	Max suction lift		Max solid Passing	Viscosity max	Displac./ cycle	Max cycle speed			
		[l/min]	Fluid [G]	Air [Rp]	[m]	[bar]	Dry [m]	Wet [m]	[mm]	[cps]	[cc]	[cpm]			
	007	7	¼"	4 mm	60	6	3	7	2	5,000	15	470			
	018	18	¾"	6 mm	70	7		9	2.5	10,000	35	520			
	030	33	¼"					80	8	4	9.8	9.2	3	15,000	60
	060	65					4					20,000	192	340	
	090	100		¾"	15,000	400									250
	120	120	1"	25,000				964	197						
	170	190					1 ½"			35,000	1,122	196			
	250	220			DN40 1 ½"	40,000							2,278	133	
	400	300	DN50 2"	50,000				5,900	220						
	700	650					¾"			55,000	7,000	125			
	1K0	880			DN80 3"										
Connection															
	1	BSP threaded (+ metal ring)													
	2	Flanged (or BSP threaded + kit flanged)													
	4	Twin BSP connection													
	5	NPT threaded (+ metal ring)													
	7	Twin NPT connection													
	8	Special connections for laundry machines													
Body Material															
	P	Polypropylene + Glass Fibre													
	K	PVDF + Carbon Fibre													
	M	POMc													
	S	SS316													
	A	Aluminium													
Air Diaphragm															
	H	Hytrel													
	M	Santoprene													
	D	EPDM													
	N	NBR													
Fluid Diaphragm															
	X	None													
	T	PTFE													
Balls															
	T	PTFE													
	S	SS316													
	D	EPDM													
	N	NBR													
Seat															
	0	No seat (007 only)													
	P	Polypropylene													
	K	PVDF													
	S	SS316													
	A	Aluminium													
	M	POMc													
	Z	PE-UHMW													
O-Ring															
	V	FPM													
	D	EPDM													
	N	NBR													
	T	PTFE													
Connection															
	AB	Standard (A - suction/B - discharge)													
Market															
	0	International													
	8	China													
Customisation															
	0	Standard													
J	0	090	1	K	H	T	T	P	T	AB	0	0			

Arkad J0007

Technical data

Fluid connections	¼" BSP
Air connection	4 mm
Max flow rate	7 l/min
Max air pressure	6 bar
Max delivery head	60 m
Max suction lift dry	3 m
Max suction lift wet	7 m
Max particle diameter	2 mm
Noise level	78 dB
Max viscosity	5,000 cps
Displacement per stroke	15 cc
Max cycle speed	470 cpm



Arkad J0018

Technical data

Fluid connections	⅜" BSP
Air connection	6 mm
Max flow rate	18 l/min
Max air pressure	7 bar
Max delivery head	70 m
Max suction lift dry	3 m
Max suction lift wet	9 m
Max particle diameter	2.5 mm
Noise level	78 dB
Max viscosity	10,000 cps
Displacement per stroke	35 cc
Max cycle speed	520 cpm



Arkad J0030

Technical data

Fluid connections	½" BSP
Air connection	6 mm
Max flow rate	33 l/min
Max air pressure	7 bar
Max delivery head	70 m
Max suction lift dry	4 m
Max suction lift wet	9.2 m
Max particle diameter	3 mm
Noise level	90 dB
Max viscosity	15,000 cps
Displacement per stroke	80 cc
Max cycle speed	550 cpm



PP



PVDF+CF



SS316

Arkad J0060

Technical data

Fluid connections	½" BSP
Air connection	¼" BSP
Max flow rate	65 l/min
Max air pressure	8 bar
Max delivery head	80 m
Max suction lift dry	4 m
Max suction lift wet	9.8 m
Max particle diameter	3.5 mm
Noise level	85 dB
Max viscosity	20,000 cps
Displacement per stroke	192 cc
Max cycle speed	340 cpm



PP



PVDF+CF



ALU

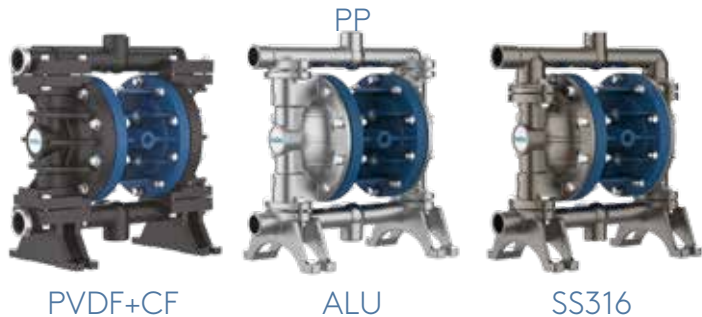


SS316

Arkad J0090

Technical data

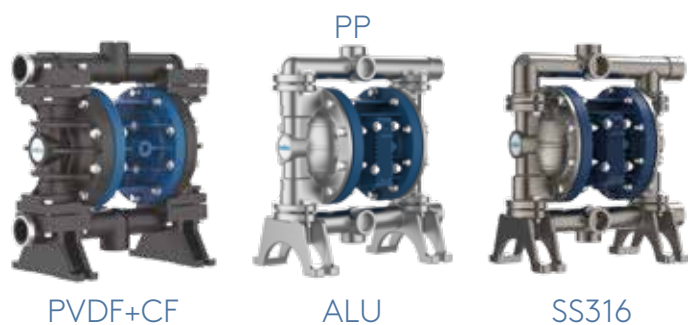
Fluid connections	¾" BSP
Air connection	¼" BSP
Max flow rate	100 l/min
Max air pressure	8 bar
Max delivery head	80 m
Max suction lift dry	4 m
Max suction lift wet	9.8 m
Max particle diameter	4 mm
Noise level	90 dB
Max viscosity	15,000 cps
Displacement per stroke	400 cc
Max cycle speed	250 cpm



Arkad J0120

Technical data

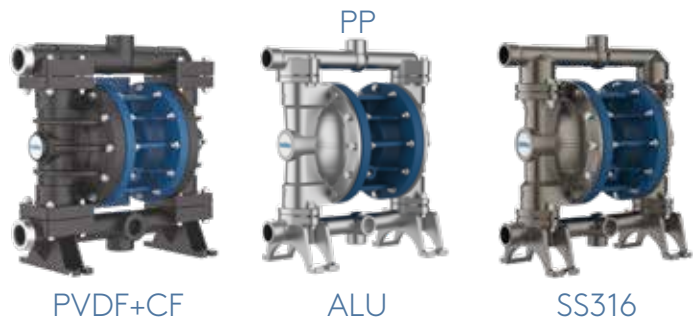
Fluid connections	1" BSP
Air connection	¼" BSP
Max flow rate	120 l/min
Max air pressure	8 bar
Max delivery head	80 m
Max suction lift dry	4 m
Max suction lift wet	9.8 m
Max particle diameter	4 mm
Noise level	90 dB
Max viscosity	25,000 cps
Displacement per stroke	400 cc
Max cycle speed	300 cpm



Arkad J0170

Technical data

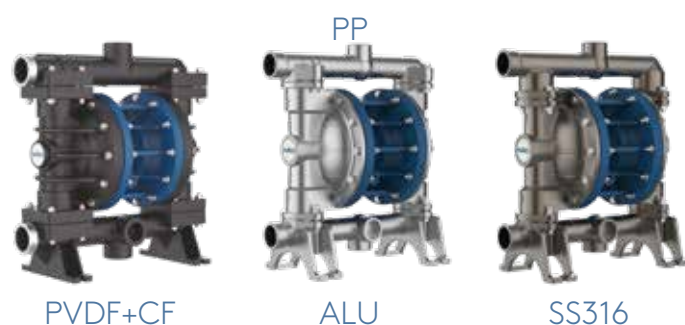
Fluid connections	1" BSP
Air connection	¼" BSP
Max flow rate	190 l/min
Max air pressure	8 bar
Max delivery head	80 m
Max suction lift dry	4 m
Max suction lift wet	9.8 m
Max particle diameter	7.5 mm
Noise level	90 dB
Max viscosity	35,000 cps
Displacement per stroke	964 cc
Max cycle speed	197 cpm



Arkad J0250

Technical data

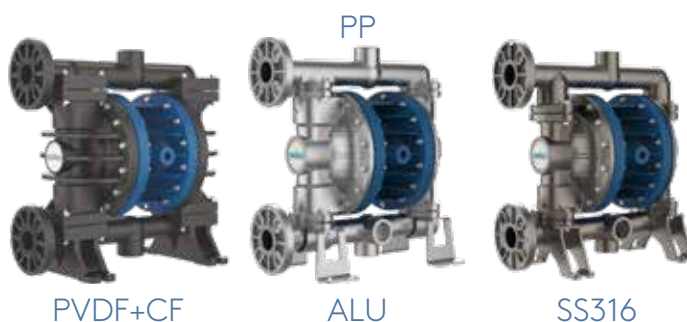
Fluid connections	1¼" BSP
Air connection	¼" BSP
Max flow rate	220 l/min
Max air pressure	8 bar
Max delivery head	80 m
Max suction lift dry	4 m
Max suction lift wet	9.8 m
Max particle diameter	7.5 mm
Noise level	90 dB
Max viscosity	35,000 cps
Displacement per stroke	1,122 cc
Max cycle speed	196 cpm



Arkad J0400

Technical data

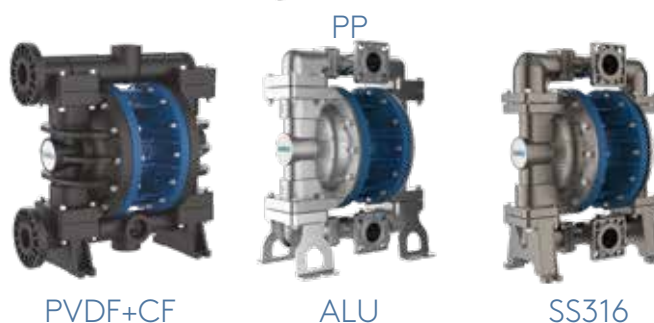
Fluid connections	1½" BSP DN40
Air connection	½" BSP
Max flow rate	300 l/min
Max air pressure	8 bar
Max delivery head	80 m
Max suction lift dry	4 m
Max suction lift wet	9.8 m
Max particle diameter	8 mm
Noise level	95 dB
Max viscosity	40,000 cps
Displacement per stroke	2,278 cc
Max cycle speed	133 cpm



Arkad J0700

Technical data

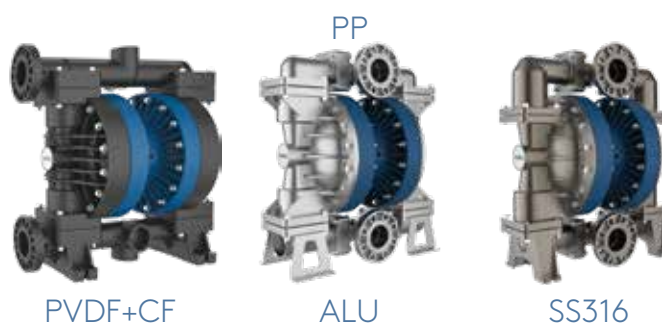
Fluid connections	2" BSP DN50
Air connection	¾" BSP
Max flow rate	650 l/min
Max air pressure	8 bar
Max delivery head	80 m
Max suction lift dry	4.5 m
Max suction lift wet	9.5 m
Max particle diameter	8.5 mm
Noise level	97 dB
Max viscosity	50,000 cps
Displacement per stroke	3,000 cc
Max cycle speed	220 cpm



Arkad J01K0

Technical data

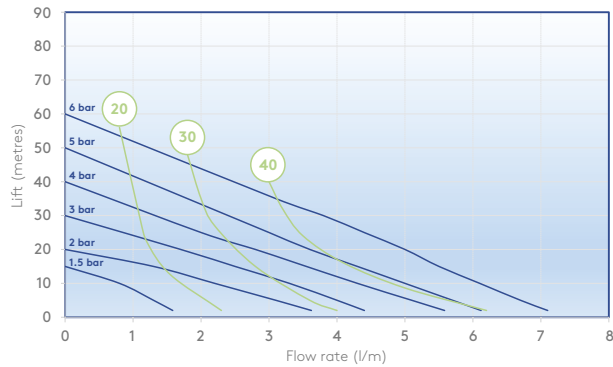
Fluid connections	3" BSP DN80
Air connection	3/4" BSP
Max flow rate	880 l/min
Max air pressure	8 bar
Max delivery head	80 m
Max suction lift dry	5 m
Max suction lift wet	9.8 m
Max particle diameter	12 mm
Noise level	95 dB
Max viscosity	55,000 cps
Displacement per stroke	7,000 cc
Max cycle speed	125 cpm



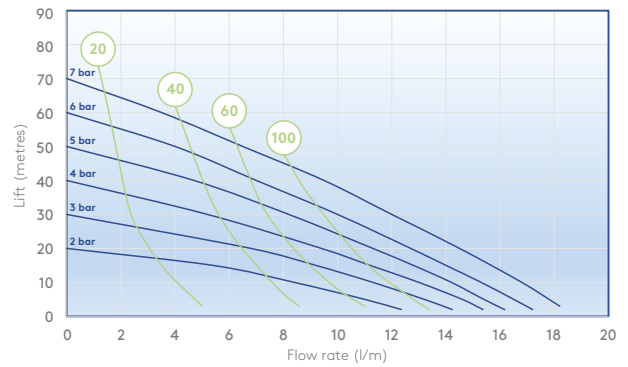
Performance curves

The curves and performance values refer to pumps with submerged suction and a free delivery outlet with water at 20°C and vary according to the construction material.

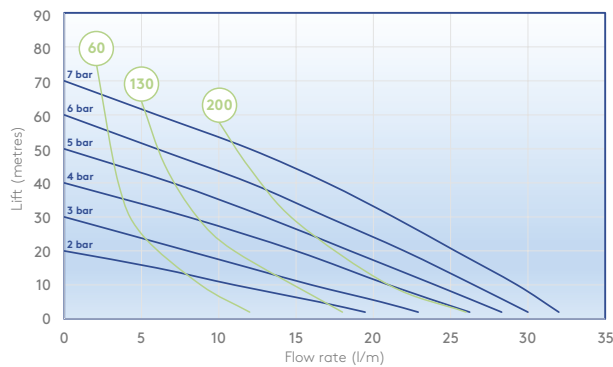
ARKAD J0007



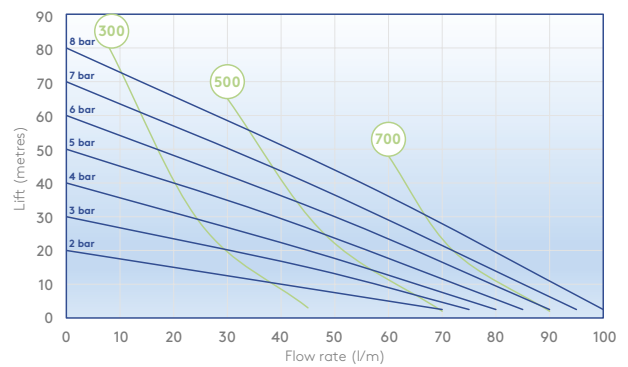
ARKAD J0018



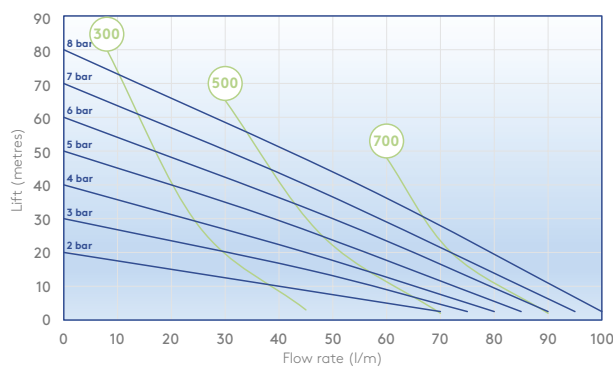
ARKAD J0030



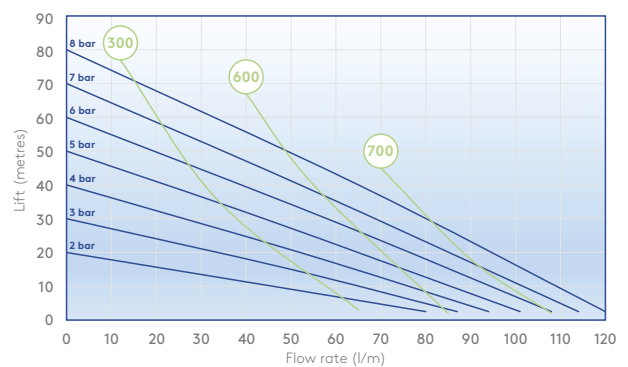
ARKAD J0060



ARKAD J0090

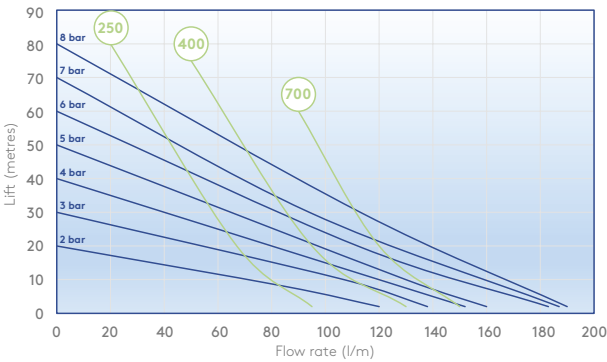


ARKAD J0120

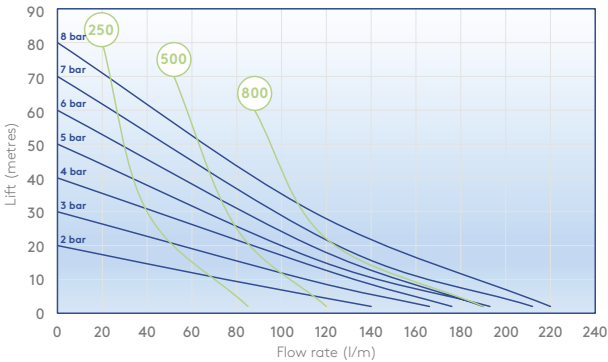


○ Air supply pressure ○ Air consumption NI/min

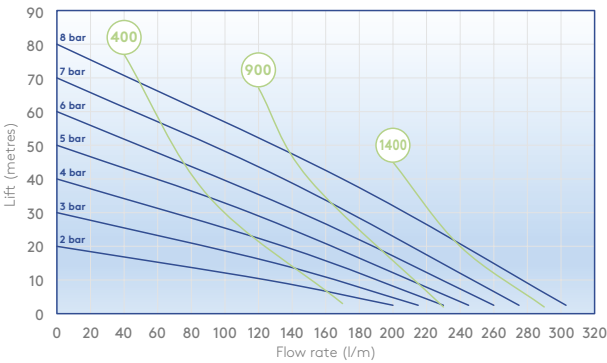
ARKAD J0170



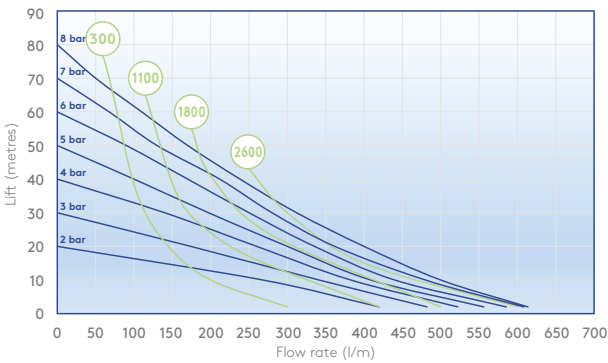
ARKAD J0250



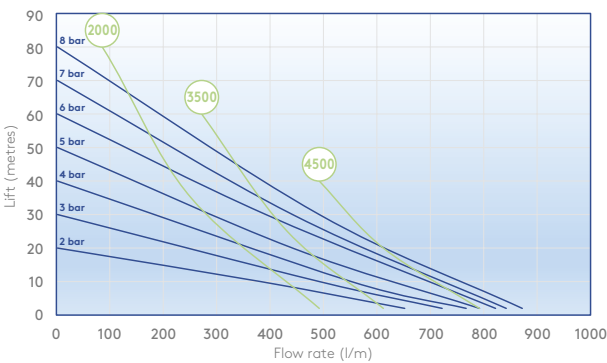
ARKAD J0400



ARKAD J0700



ARKAD J01K0



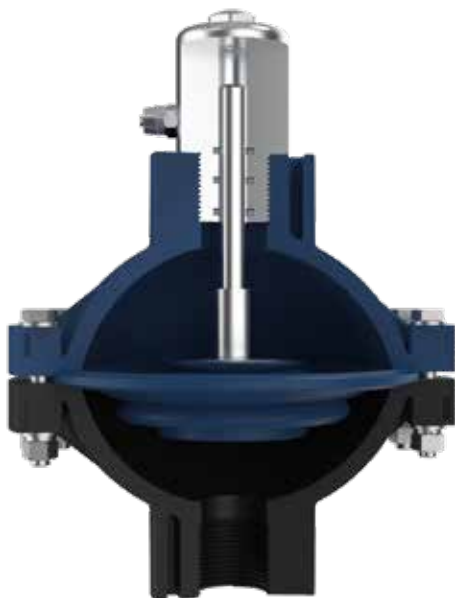
Damper

Pneumatic, automatic pulsation dampers

Made in PP, PVDF, SS316, POMc

A compatible system for every Arkad pump

The active pulsation damper is the most efficient way to remove pressure variations on the discharge of the pump and to keep the flow of the fluid as uniform as possible. Arkad pulsation dampers work actively with compressed air and a diaphragm, automatically setting the correct pressure to minimise pulsations. Pulsation dampers require minimal maintenance and are, subject to the requirements of the application, available in the same housing and diaphragm materials as the pump.



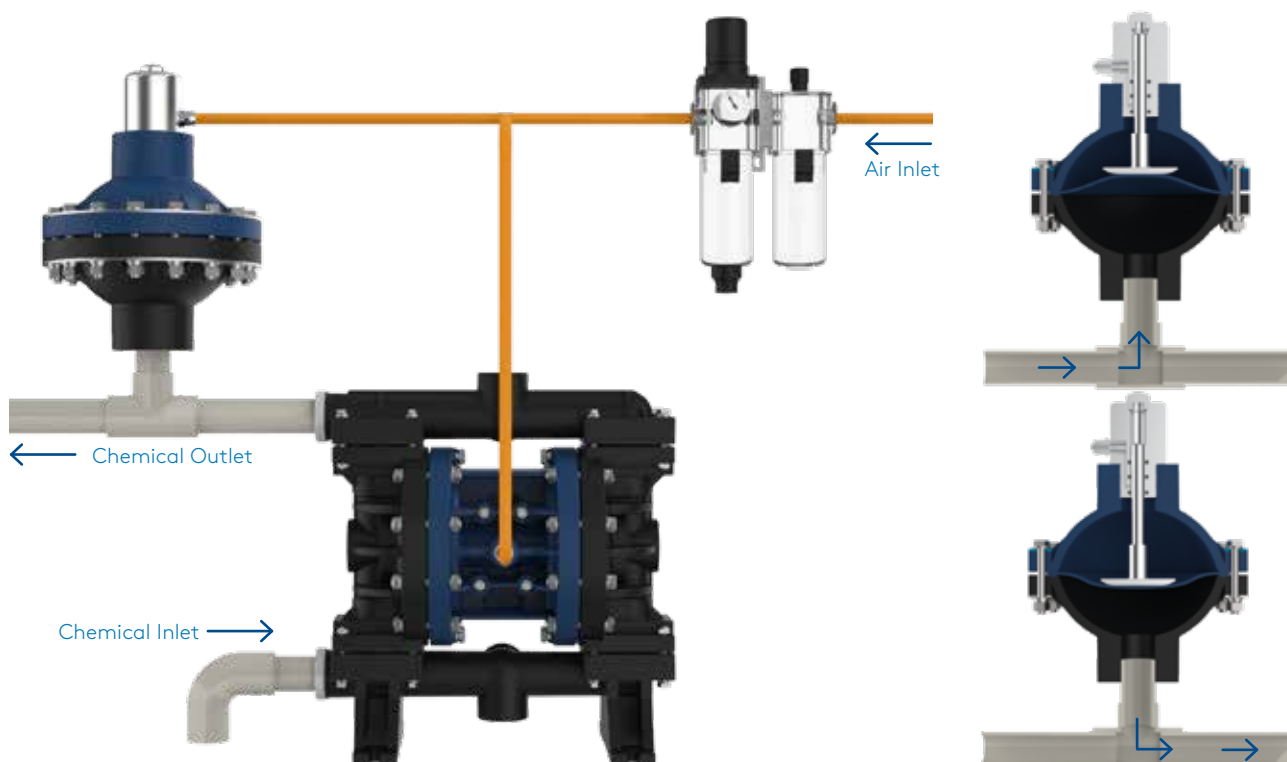
Applications

- Metering/injection/dosing (equalises discharge pressure spikes, increasing accuracy)
- Filter press/in-line filters (increases filter efficiency and life by providing a smooth flow)
- Spraying (smooth, consistent spray pattern)
- Filling (eliminates inconsistent filling and splashing)
- Transfer (eliminates harmful water hammer, preventing pipe and valve damage)

The Arkad Damper ensures a significant pulsation reduction on the delivery channel, with an average 70% - 80% pulsation reduction in high backpressure applications.

How it works

The pulsating flow in the delivery channel forces the diaphragm upwards which is cushioned by the compressed air present in the upper chamber. The subsequent flexing of the diaphragm absorbs the pulsation, so providing a smooth flow.



Damper JD030

Technical data

Fluid connections	½"
Air connection	6 mm
Max air pressure	8 bar
Compatible with	
J0007	J0018 J0030



PP



PVDF+CF



POMc



SS

Damper JD120

Technical data

Fluid connections	1"
Air connection	6 mm
Max air pressure	8 bar
Compatible with	
J0060	J0090 J0120



PP



PVDF+CF



POMc



SS

Damper JD400

Technical data

Fluid connections	1 ½"
Air connection	10 mm
Max air pressure	8 bar
Compatible with	
J0170	J0250 J0400



PP



PVDF+CF



POMc



SS

Damper JD1K0

Technical data

Fluid connections	2"
Air connection	10 mm
Max air pressure	8 bar
Compatible with	
J0700	J01K0



PP



PVDF+CF

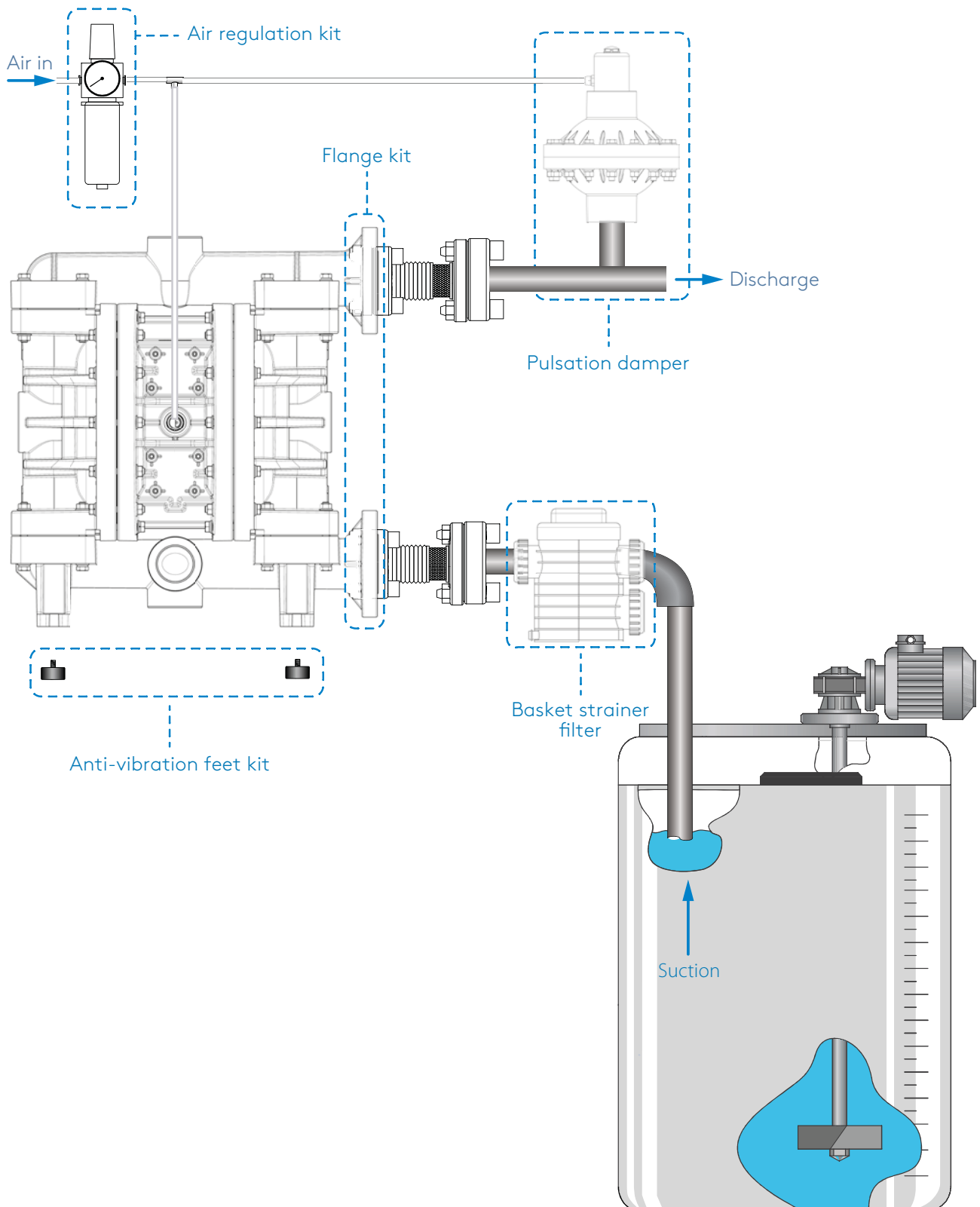


POMc



SS

Arkad AODD Accessories



Air regulation kit			
Model	Connection	Use with pumps	Code
JAAK	6mm	from 007 to 030	JAAK03000
		060	JAAK06000
	1/4"	from 090 to 120	JAAK12000
		from 170 to 400	JAAK40000
	3/4"	700 - 1K0	JAAK1K000

Ball valve			
Model	Connection	Use with pumps	Code
JABV	6mm	from 007 to 030	JABV03000
		060	JABV06000
	1/4"	from 090 to 120	JABV12000
		from 170 to 400	JABV40000
	3/4"	700 - 1K0	JABV1K000

Reinforced hose			
Model	Size	Use with pumps	Code
JARH	1/2"	from 030 to 060	JARH06000
	3/4"	090	JARH09000
	1"	120 - 170	JARH17000
	1 1/4"	250	JARH25000
	1 1/2"	400	JARH40000
	2"	700	JARH70000
	3"	1K0	JARH1K000

Anti-vibration feet kit			
Model	Thread	Use with pumps	Code
JAVK	M4	007	JAVK00700
		018	JAVK01800
		030	JAVK03000
	M5	060	JAVK06000
		090 - 120	JAVK12000
		170 - 250	JAVK25000
	M6	400	JAVK40000
		700	JAVK70000
	M10	1K0	JAVK1K000
	M12		

Pneumatic batch counter			
Model	Note	Use with pumps	Code
JASS	See above	007	JASS00700
		018 - 030	JASS03000
		from 060 to 120	JASS12000
		170 - 250	JASS25000
		400	JASS40000
		700	JASS70000

Pneumatic valve - single way 3/2			
Model	Connection	Use with pumps	Code
JAPV	1/8"	from 007 to 030	JAPV03000
	1/4"	from 060 to 120	JAPV12000
	3/8"	170 - 250	JAPV25000
	1/2"	400 - 700	JAPV70000

Electronic batch counter			
Model	Note	Use with pumps	Code
J AFC	See above	from 007 to 700	J AFC70000

Arkad - Damper							
Model	Air	Connections	Fluid	Material Body	Air	Diaphragm	Code
JAPD030	6mm		1/2"	P	H	PTFE	JAPD030PH0
				K	M		JAPD030KM0
				M	H		JAPD030MH0
				S			JAPD030SH0
JAPD120	6mm		1"	P	H	PTFE	JAPD120PH0
				K	M		JAPD120KM0
				M	H		JAPD120MH0
				S			JAPD120SH0
JAPD400	10mm		1 1/2"	P	H	PTFE	JAPD400PH0
				K	M		JAPD400KM0
				M	H		JAPD400MH0
				S			JAPD400SH0
JAPD1K0	10mm		2"	P	H	PTFE	JAPD1K0PH0
				K	M		JAPD1K0KM0
				M	H		JAPD1K0MH0
				S			JAPD1K0SH0

Stroke counter			
Model	Note	Use with pumps	Code
JASC	See above	007	JASC00700
		018 - 030	JASC03000
		from 060 to 120	JASC12000
		170 - 250	JASC25000
		400	JASC40000
		700	JASC70000

Solenoid valve - single way 3/2 - 24 VDC			
Model	Connection	Use with pumps	Code
JASV	1/8"	from 007 to 030	JASV03000
	1/4"	from 060 to 120	JASV12000
	3/8"	170 - 250	JASV25000
	1/2"	400 - 700	JASV70000

External control system			
Model	Note	Use with pumps	Code
JAEC	See above	from 007 to 250	JAEC25000

Solenoid valve for accurate system 5/3 - 24VDC			
Model	Connection	Use with pumps	Code
JASA	1/8"	from 007 to 030	JASA03000
	1/4"	060	JASA06000
	3/8"	from 090 - 120	JASA12000
	1/2"	170 - 250	JASA25000

Basket strainer filter			
Model	Connection	Use with pumps	Code
JABS	1"	120 - 170	JABS17000
	1 1/2"	250 - 400	JABS40000
	2"	700	JABS70000
	3"	1K0	JABS1K000

Trolley			
Model	Size	Use with pumps	Code
JATT		from 030 to 250	JATT25000
		400 - 700	JATT70000

Flanges kit			
Material	Size	Use with pumps	Code
Polypropylene	1/2" - DN16	030 - 060	JAFK060P00
	3/4" - DN20	090	JAFK090P00
	1" - DN25	120 - 170	JAFK170P00
	1 1/4" - DN32	250	JAFK250P00
	1 1/2" - DN40	400	JAFK400P00
	2" - DN50	700	JAFK700P00
	3" - DN80	1K0	JAFK1K0P00
PVDF	1/2" - DN16	030 - 060	JAFK060P00
	3/4" - DN20	090	JAFK090P00
	1" - DN25	120 - 170	JAFK170P00
	1 1/4" - DN32	250	JAFK250P00
	1 1/2" - DN40	400	JAFK400P00
	2" - DN50	700	JAFK700P00
	3" - DN80	1K0	JAFK1K0P00
SS316	1/2" - DN16	030 - 060	JAFK060S00
	3/4" - DN20	090	JAFK090S00
	1" - DN25	120 - 170	JAFK170S00
	2" - DN50	700	JAFK250S00
	3" - DN80	1K0	JAFK400S00

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